





provides innovative and unique solutions for the design and architectural professions. Our high quality materials are used in furniture design, wall applications, ceilings and many more applications.

- Sophisticated and economical solutions.
- Resource efficient, sustainable and value driven.
 We take our responsibility to the environment and to people seriously.
- Powerful, responsible, passionate, creative and solution oriented without exception.







70%

Up to 70% lighter in weight than most other products



0,85

Excellent sound absorption coefficient at all frequencies with our optimized honeycomb technology



320. 000 Over 320,000 perforations per square meter creates pleasant acoustics for offices to large halls

Acoustic-Lightboard®

Meets the highest demands for sound and fire protection

Modern architecture and design is increasingly utilizing more materials such as glass, steel and stone meeting the demands of more open offices and meeting facilities. These hard surfaces reflect sound and contribute to an increase in noise levels and a decrease in productive environments. Acoustic-Lightboard® counteracts the noise and the unpleasant effects on people and employees.

By using Acoustic-Lightboard® the sound energy/noise enters through the micro-perforated surface and onto the under laying close-mesh honeycomb core. Here it is effectively absorbed and dissipated. An internal layer of acoustic fleece further enhances the absorption and reduction in noise vibrations. This combination of elements is lightweight and dimensionally stable. Ideal for acoustically effective office furniture, wall and ceiling applications.





interzum award: intelligent material & design 2013

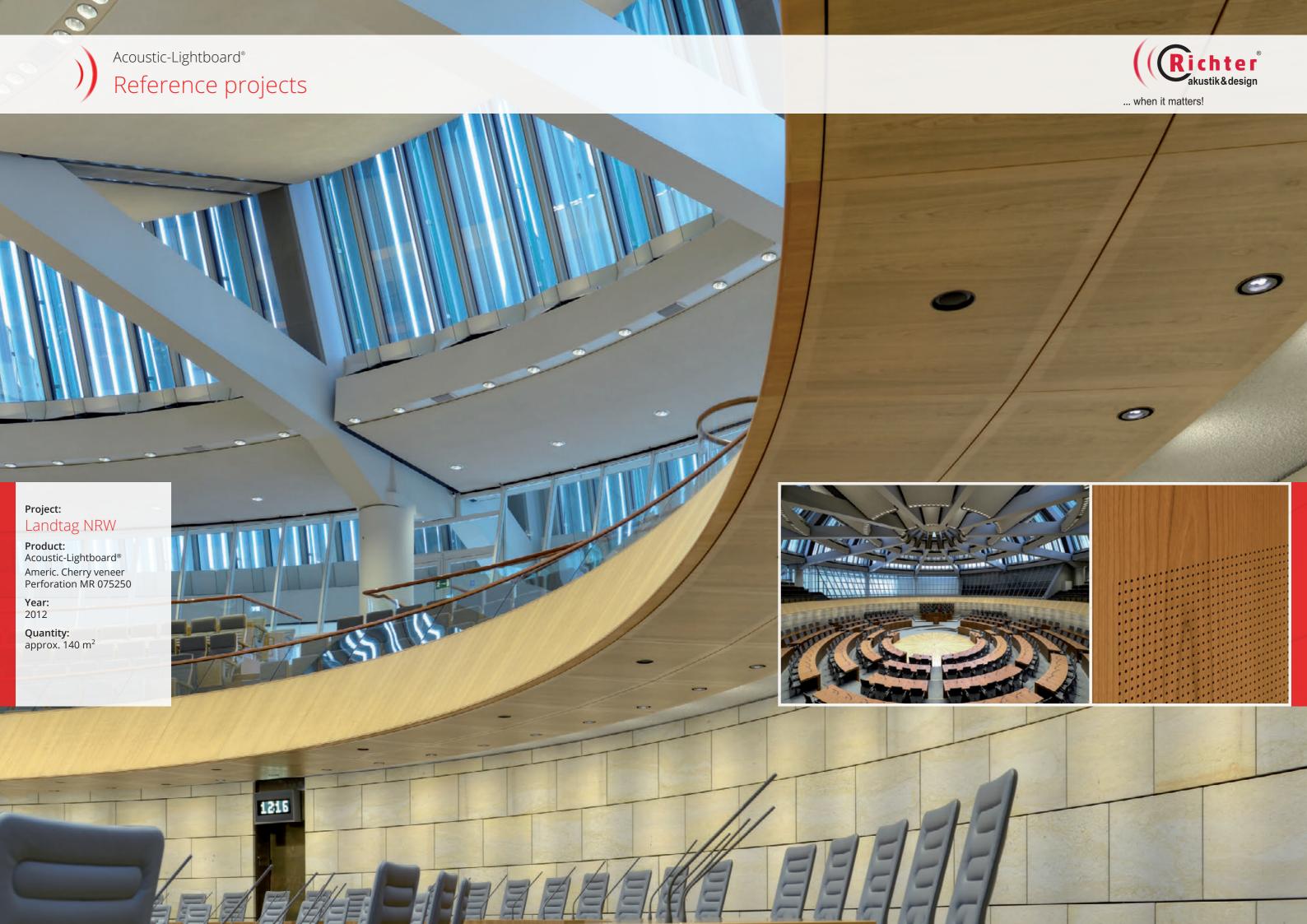
Available in following varieties:

















Steamed Beech veneer Perforation MR 150500

Year: 2008

Quantity: approx. 425 m²

Year:

Quantity: approx. 7.200 m²





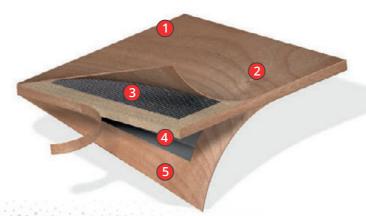
... when it matters!



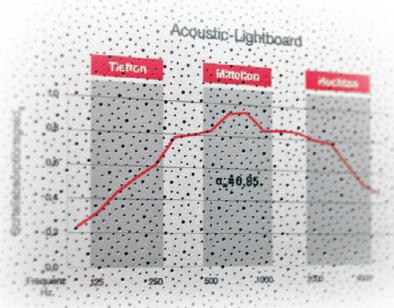
More Applications:
Offices,
conference
rooms, halls
and corridors

Material

High pressure laminates and wood veneers are perforated with the highest precision from 0.5mm to 1.5mm diameter perforations. The front and back surfaces of Acoustic-Lightboard® are available with the entire range of precise perforations.



Acoustic-Lightboard®
Properties
for perfect
acoustics

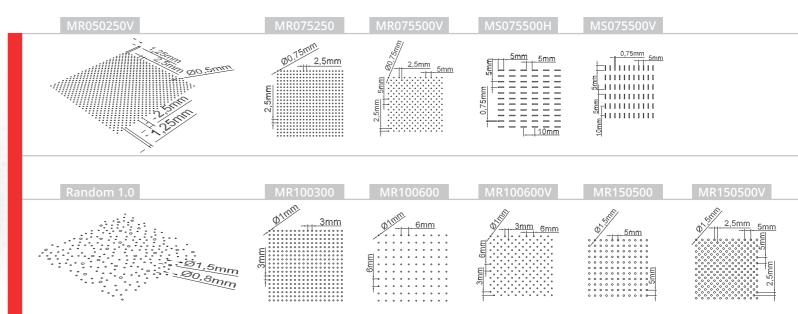


Technical data Height/Length Up to 4.000 mm (157.5 inches) Width Up to 1.550 mm (61 inches) Standard thickness 19 mm (0.75") and 16 mm (0.63") - optional thicknesses available 15 mm (0.59") and 18 mm (0.71") - optional thicknesses available Honeycomb Standard 25 mm (0.98") wide internal perimeter frame; Additional 50 mm (1.97") wide internal perimeter frame for fittings and hardware Frame construction attachment such as hinges - optional widths available 2 mm veneer (0.5 mm thick wood veneer plus 1.5 mm thick HDF) Covering 0.8 mm thick High Pressure Laminate Standard hole patterns See next page "Micro-perforation" Acoustic-Lightboard panels can have an un-perforated border or be Border perforation edge-to-edge depending on design and selected perforations Options Veneer edgebanding at 0.6 mm, 1 mm or 2 mm in thickness Edging ABS edgebanding; Tongue and groove edge profiles available Finish Two part catalyzed clear lacquer. Veneer staining. Custom colored lacquer. FSC® or PEFC™ available Material

- 1 Front high pressure laminate or wood veneer with hole patterns
- 2 Un-perforated edge border (depends on hole pattern)
- 3 Internal honeycomb structure with a rigid perimeter frame design
- 4 Black acoustical fleece
- **5** Perforated back surface

Micro-perforation

Diameters of **0.5 to 1.5 mm** / **Various perforations patterns** on front and back surfaces available. Un-perforated edge widths can vary independently on all four edges (depending on the perforation).







B-s1-d0 B-s2-d0 Class A

Acoustic-Lightboard® are able to meet the requirements of fire protection



DIN 13501-1 ASTM E 84

Test procedures in accordance with DIN13501-1, SBI test method according to DIN EN 13823 and ASTM E 84 (USA)



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